



# Application Guide

## Modbus Configuration



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## Revision History

Updates between document versions are cumulative. Therefore, the latest document version contains all updates made to previous versions.

Doc Version	Product	Release Data	Details
V1.0	Hongdian Router	2017.08.23	First Release
V2.0	Hongdian Router	2020.09.03	

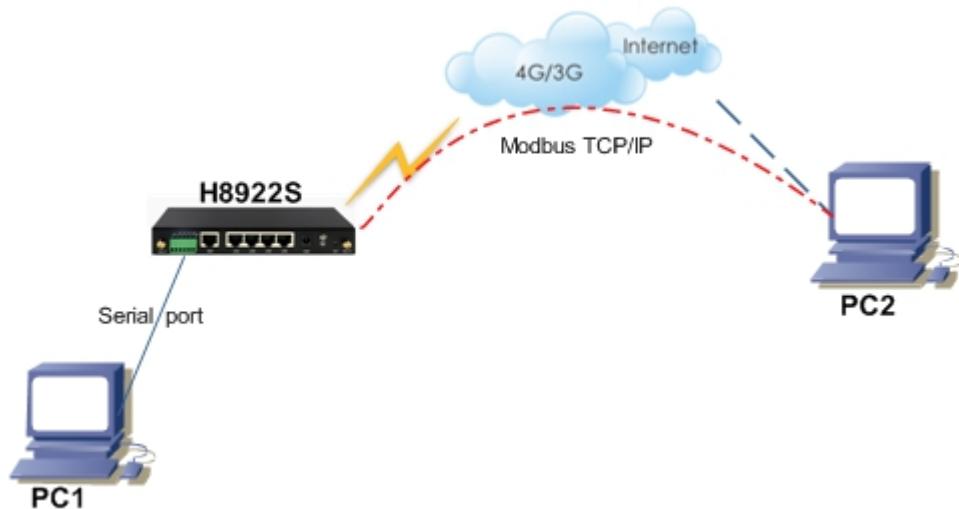
# 1 Overview

Modbus is a serial communication protocol, which was published by Modicon company (now Schneider Electric) in 1979 for the use of programmable logic controller (PLC) communication. Modbus has become an industry standard (De facto) for communication protocols in the industrial field, and is now a common connection method between industrial electronic devices.

Here we describe the router Modbus function list and operation of Hongdian Router for you.

# 2 Description

## 2.1 Topology



## 2.2 Hongdian Setup(Modbus - master )

- Let the PC connect to the router and browse into the router's configuration web page. Enter "Application->DTU/MODBUS" page to configure the Modbus function. choose Connection type "modbus" ,and modbus workmode choose "modbus\_rtu\_master" or "modbus\_acsii\_master", the server ip set the remote modbus slave ip and port(PC2),the "Serial setting" according to the actual situation,while others can follow the writing in the figure below.

**Modbus Mode**

modbus workmode	modbus_rtu_master
Received Timeout	500 ms
Serial Data Timeout	1000 ms

**Modbus Master Setting**

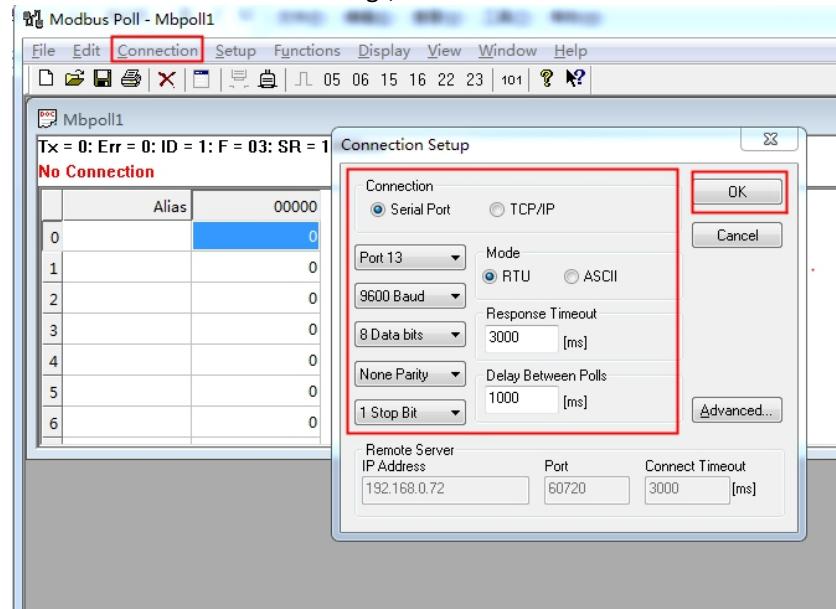
Server1 IP	220.231.134.116	* Max length is 64
Server1 Port	60720	* 1-65535
Server2 IP		Max length is 64
Server2 Port		1-65535
Server3 IP		Max length is 64
Server3 Port		1-65535
Server4 IP		Max length is 64
Server4 Port		1-65535
Server5 IP		Max length is 64
Server5 Port		1-65535
Server6 IP		Max length is 64
Server6 Port		1-65535
Server7 IP		Max length is 64
Server7 Port		1-65535
Server8 IP		Max length is 64
Server8 Port		1-65535

**Serial Setting**

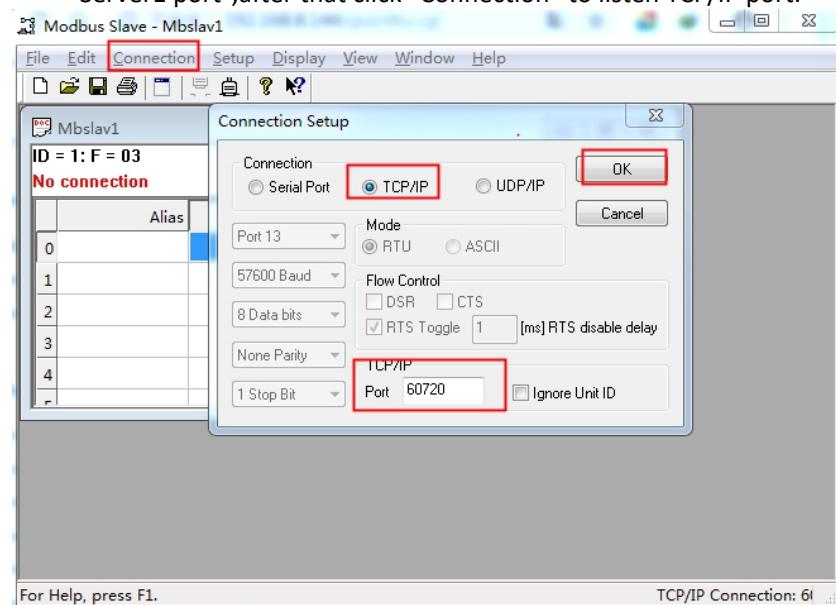
Rate	9600
Parity	none
Databits	8
Stopbits	1

**Save**   **Refresh**

- Turn to the “Modbus Poll” on the PC1, and click the “connection”, set the “Connection Setup” option same as the router “Serial setting”, after that click “Connection” to connect to the router.

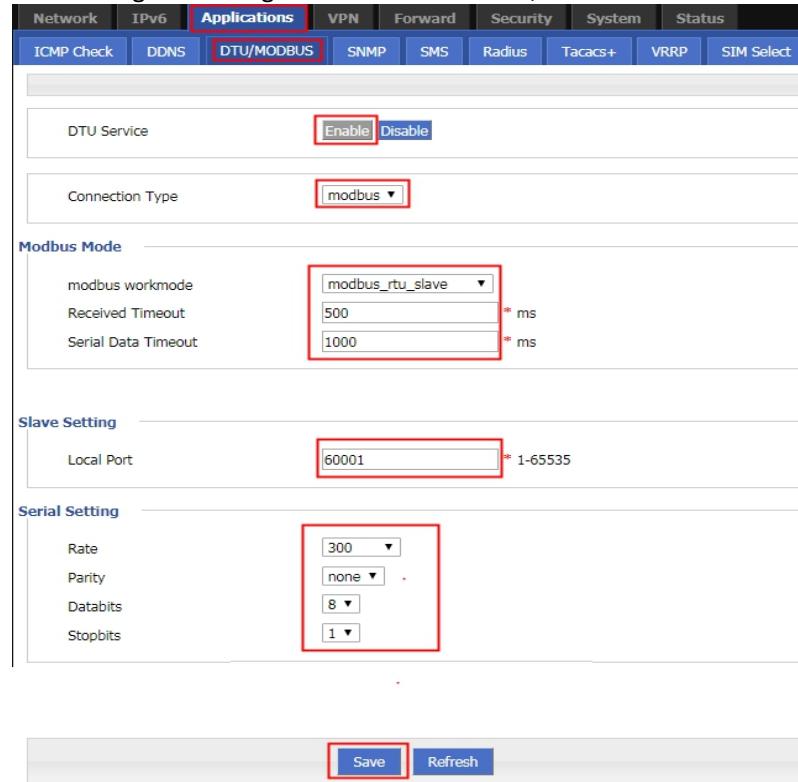


- Turn to the “Modbus Slave” on the PC2 , set the “Connection Setup” option port same as the router “Server1 port”, after that click “Connection” to listen TCP/IP port.

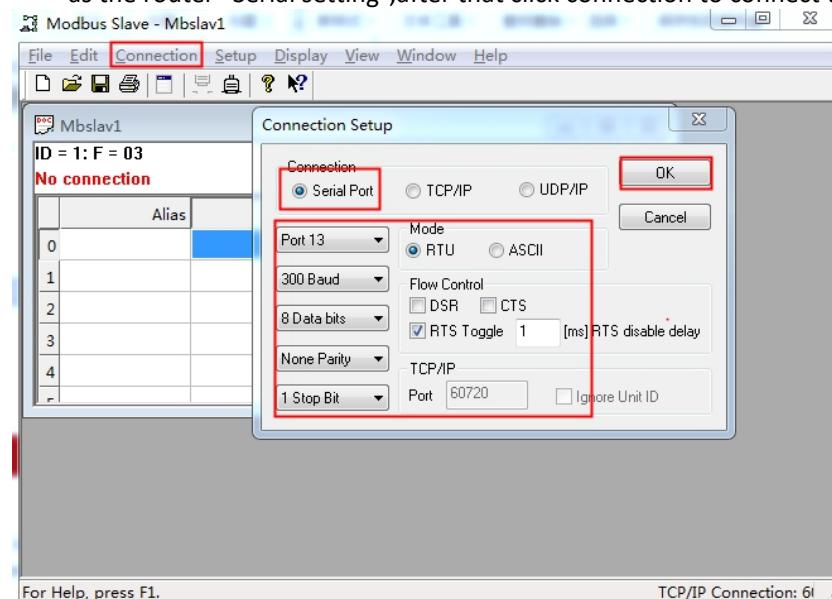


## 2.3 Hongdian Setup(Modbus - master )

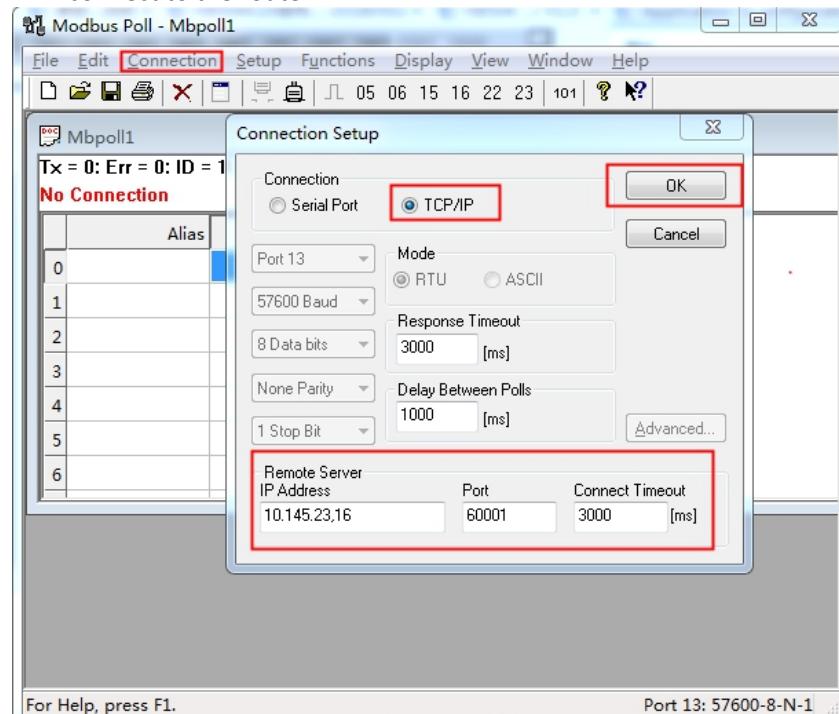
- Let the PC connect to the router and browse into the router's configuration web page. Enter "Application->DTU/MODBUS" page to configure the Modbus function. choose Connection type "modbus" ,and modbus workmode choose "modbus\_rtu\_slave" or "modbus\_acsii\_slave",the "Serial setting" according to the actual situation,while others can follow the writing in the figure below.



- Turn to the "Modbus Slave" on the PC1, and click the "connection",set the "Connection Setup" option same as the router "Serial setting",after that click connection to connect to the router.



3. Turn to the “Modbus Poll” on the PC2, and click the “connection”, set the “Connection Setup” option IP Address as the router internet “IP Address”, “Port” as the router “Local Port”, after that click connection to connect to the router.





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## Contact us

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